

projecting axially therefrom, said guide having inner and outer ends, said piston rod positioned interiorly of the guide,

21/ could it  
a plurality of elongate jaws positioned exteriorly of the guide, [and] means pivotally [connected to] connecting each jaw with the guide for pivoting movement of the [jaws] each jaw about an axis between open and closed positions, the pivotal axis for each jaw located exteriorly of the guide,

means engaging said jaws for normally urging the jaws to the open position,

cam means on the piston rod engaging said jaws for camming the jaws to a closed position when said piston rod is advanced.

In claim 6, line 4, change "pluarlity" to - plurality -, in line 5, change "externding" to -extending-.

Amend claim 7 as follows:

7. (Amended) A rotary clamping device for use in clamping and holding a metal casting tree during cutting of the metal casting tree, comprising,

a cylinder,

a piston rod in said cylinder and projecting axially from the cylinder,

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a piston secured to the piston rod and positioned in said cylinder,

means connecting the cylinder to a source of fluid under pressure for shifting the piston and piston rod axially in advanced and retracted directions,

a pair of elongated similar clamping jaws, means pivotally connecting the jaws to the outer end of the piston rod for pivoting movement of the jaws towards each other in

a clamping directions, and away from each other in a release direction, each jaw having a curved outer surface, flat opposed side surfaces, and a curved inner surface,

means engaging and normally urging the jaws in a release direction,

an adjustable abutment member secured to the piston rod and projecting therefrom between the jaws,

a camming ring secured to the cylinder engaging and positioned exteriorly of the jaws, said camming ring having a forwardly tapered inner surface, said camming ring having a pair of opposed, slots in the inner surface thereof, each slot defining opposed side surfaces and a camming surface engaging the side and curved exterior surfaces of a jaw whereby when the piston rod is extended the sprue or other part of a metal casting tree will be clamped by at least one jaw and securely held against lateral displacement and twisting due to side loading and torque forces extended on the metal casting during the cutting operation [.]

each jaw having an outer and, said interior surface of each jaw having a recess therein to define a pair of laterally aligned teeth whereby sprues or other parts of a metal casting to be gripped will project into the jaw recesses.

Cancel claim 8.

In claim 9, line 1, change "8" to -7-.

#### REMARKS

Applicant has corrected the objections to the disclosure and has amended claim 1 to overcome the rejection under 35 USC 112. Applicant has also enclosed herewith a sheet drawing along with a separate letter to the draftsman